

FIG. 1

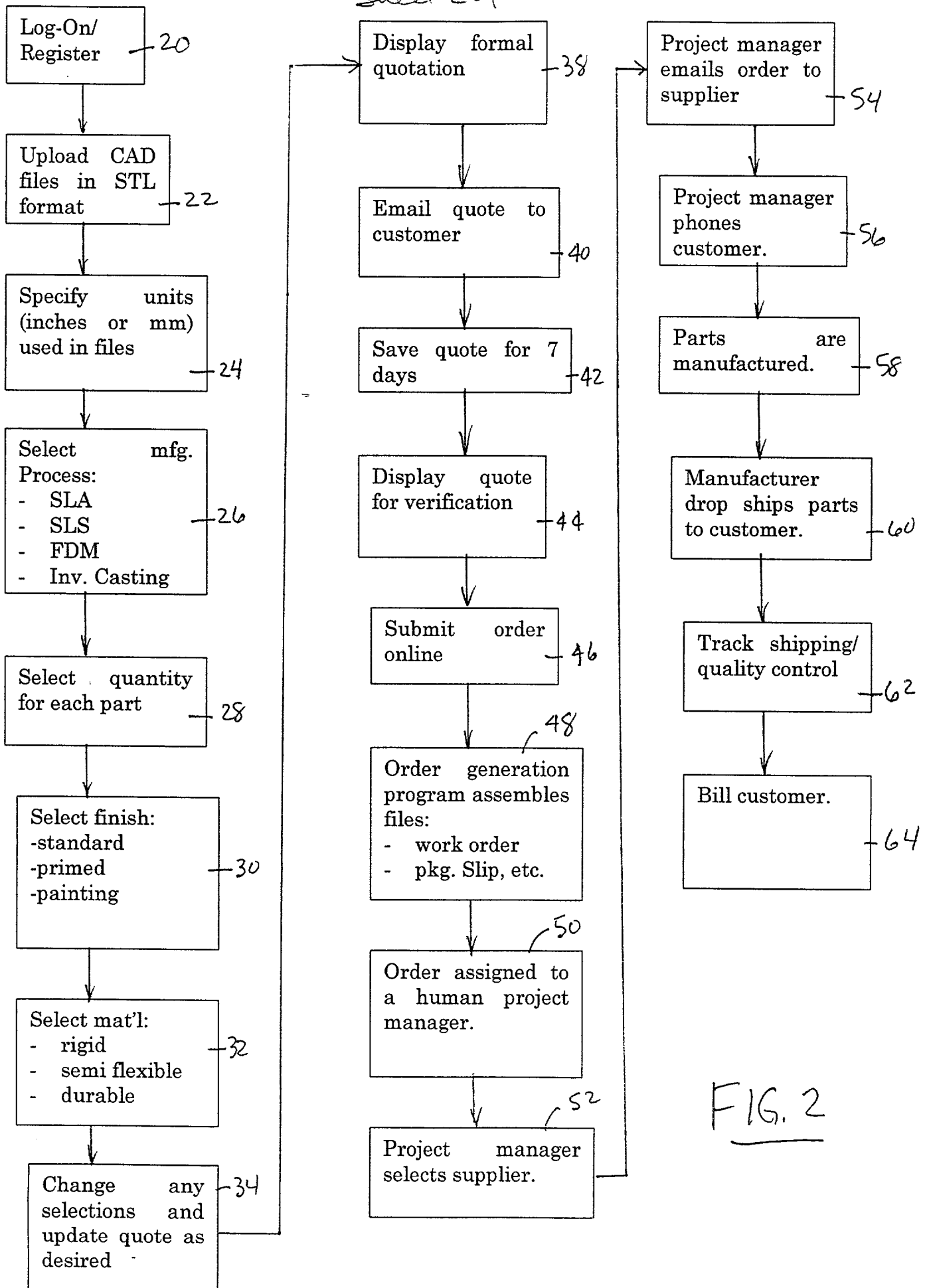


FIG. 2

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Sheet 3 of 11

Quickparts.com. Putting Instant in Custom Manufactured Parts - Microsoft Internet Explorer

File Edit View Favorites Tools Help

Address http://www.quickparts.com/quickquote/upload.asp

uickparts.com
Putting Instant in Custom Manufactured Parts

Instant Quotes For Quick Parts

QUICKQUOTE | ENCYCLOPEDIA | QUICKTOUR | COMPANY INFO

HOME Saturday, November 25, 2000

Upload STL Files For QuickQuote.

STEP ONE:
Click the "Browse" button to select the file to upload.

Browse...

STEP TWO:
Click the "Add a File" button.

+ Add a File

STEP THREE:
Repeat Steps 1 and 2 to select additional files for upload

STEP FOUR:
Click the "Upload Files" button to begin the QuickQuote process or click "Reset" to start over.

Upload Files **Reset Form**

If you are having trouble uploading from this page, [click here](#).

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Done Internet


FIG.3

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Quickquote
User Login
Services
FAQ
Quality Control
Delivery Procedures
Customer Testimonials

QuickQuote Options

You have selected these files for processing:

| | |
|----------------|----------------|
| Datapart D.stl | Datapart V.stl |
|----------------|----------------|

Select Units

☒ Inches ☐ Millimeters

Select the type of process to be performed

Rapid Prototypes:
☒ SLA ☐ SLS ☐ FDM

Pre-Production:
☐ Investment Casting Patterns

Click to begin the Quickquote process

[Create QuickQuote](#)

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Internet

FIG.4

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HOME

Quickquote

- User Login
- Services
- FAQ
- Quality Control
- Delivery Procedures
- Customer Testimonials

QuickQuote Project Worksheet for SLA

*Click the Part Name for a dynamic 3D view of the part. All units in inches.
You must have the latest version of the Java Virtual Machine to view your part.

| Parts To Quote | | | | | | | |
|--------------------------------|-----|------|------|------|------|-----|-----|
| Part Name* | Qty | Vol | X | Y | Z | GFI | OPT |
| Datapart V.stl | 1 | 4.83 | 6.54 | 2.68 | 1.21 | Yes | Yes |
| Datapart D.stl | 1 | 2.24 | 3.70 | 3.22 | 0.75 | Yes | Yes |

Update Quantity

Finish Options

☒ Standard
 ☐ Primed
 ☐ Painted: # of colors: 0

Update Finish Options

Material Options

☒ Rigid (SL 5195)
 ☐ Semi-Flexible (SOMOS 8100)
 ☐ Durable (SL 7540)

Update Material

Enter comments, colors or special instructions.

None

Update Comments

QuickQuote Summary

45 — Buy Your Parts! — 36

39 — Save Project — 43

Print QuickQuote — 41

Email QuickQuote

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Internet

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Quickparts.com Formal Quotation - Microsoft Internet Explorer

File Edit View Favorites Tools Help

Address http://www.quickparts.com/cgi-bin/quote.dll

**quickparts.com**

5825 Glenridge Drive
Bldg 2, Suite 107
Atlanta, GA 30328
877-521-8683
831-401-2492 (Fax)

Formal Quotation

Quote Code: 15661 November 25, 2000

Customer Information

Company Contact: Mark Mackie Phone: 404-303-6612
Company Name: Quickparts.com Fax: 831-401-2492
Email: mmackie@quickparts.com

| Process | Part Name | Qty | Quote | Total |
|---------|----------------|-----|---------|---------|
| SLA | Datapart D.stl | 3 | | |
| SLA | Datapart V.stl | 5 | | |
| | | | | |
| | | | | |
| | | | | |
| | | | | |
| | | | | |
| | | | | |
| | | | | |
| | | | | |
| | | | \$ 1335 | \$ 1335 |

Additional Information:

Terms Net 30 days
Delivery Standard
Finish Primed
Material SL 7540

Notes:
Please orient DatapartD with internal features facing up.

Done Internet

FIG. 6

SLA Pricing Methodology

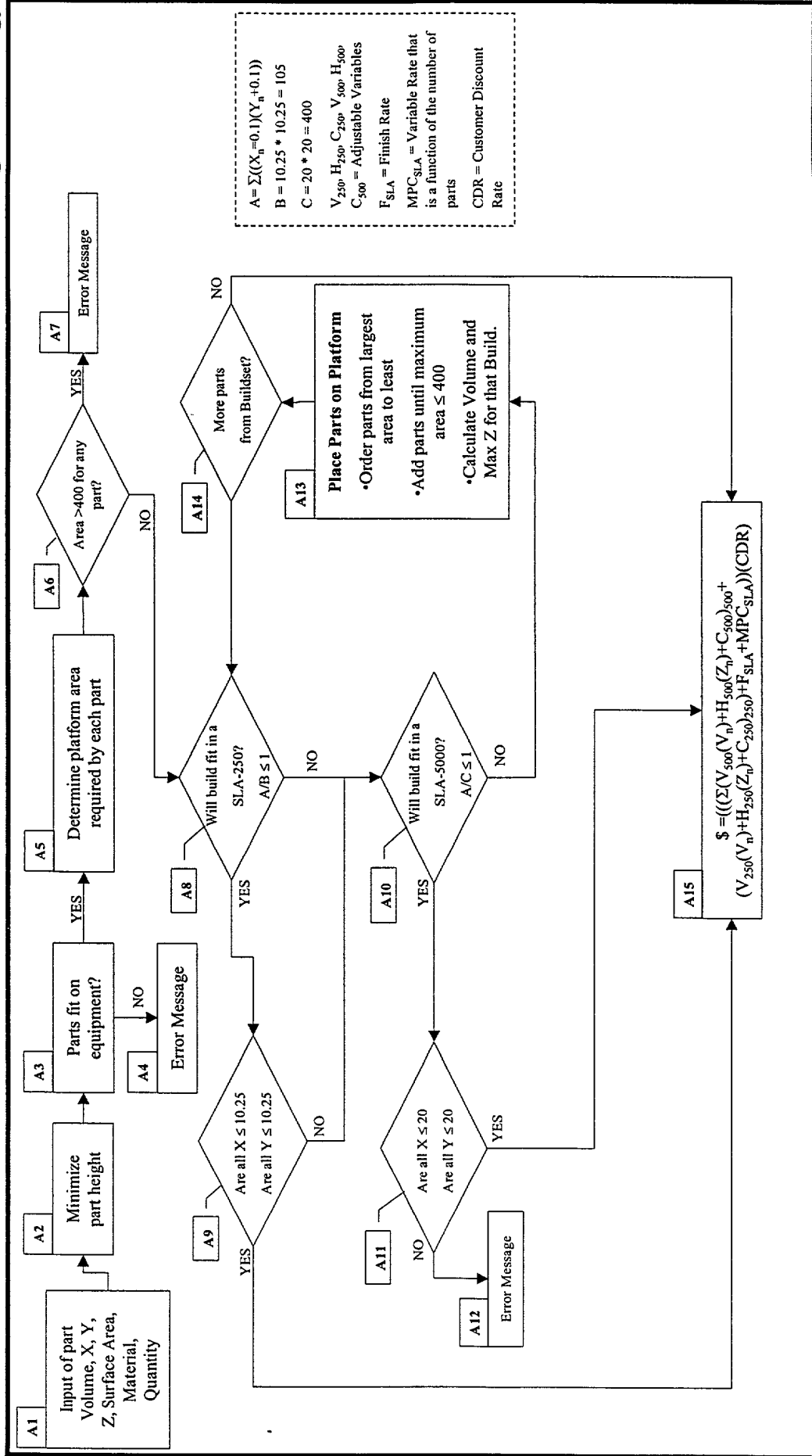


FIG. 7

SLS Pricing Methodology

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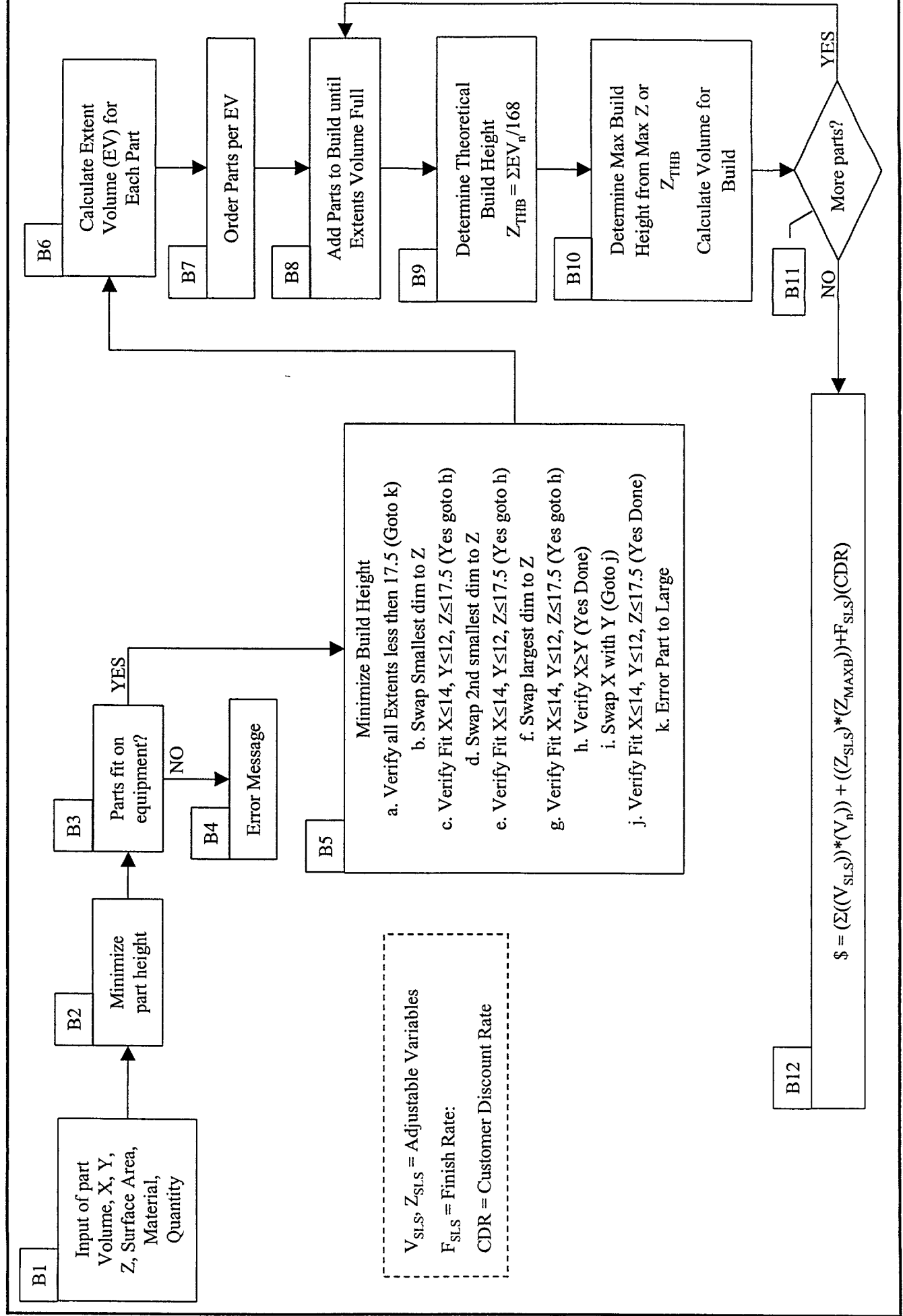
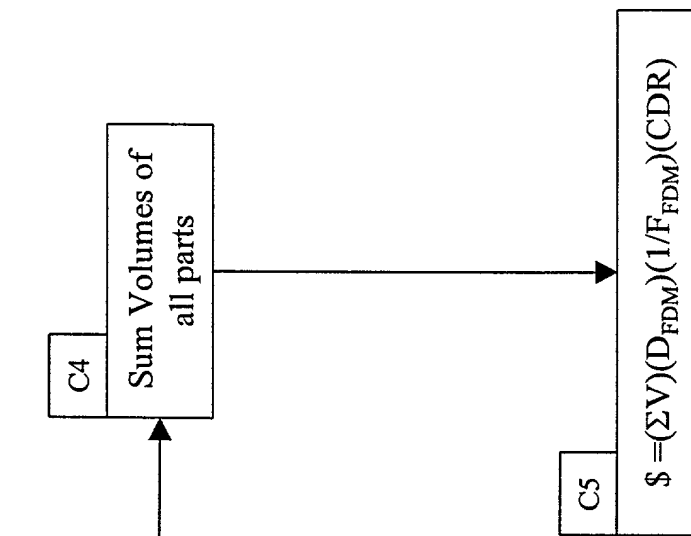


FIG. 8



D_{FDM} = Adjustable Variable
 F_{FDM} = Finish Rate
 CDR = Customer Discount Rate

FIG. 9.

RTV Silicone Tooling and Polyurethane Part Pricing Methodology

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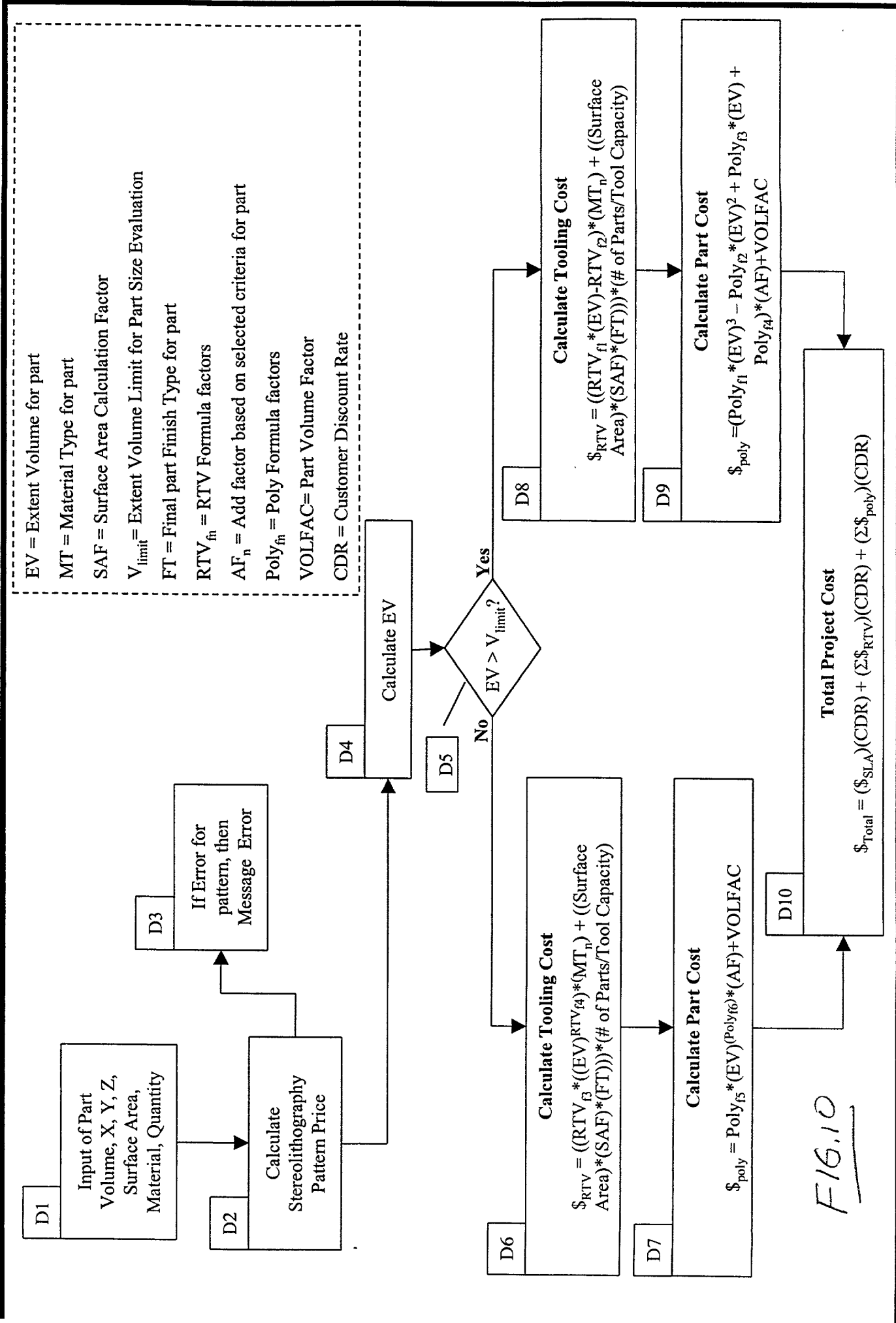


FIG. 10

Injection Molded Tooling and Parts Pricing Methodology

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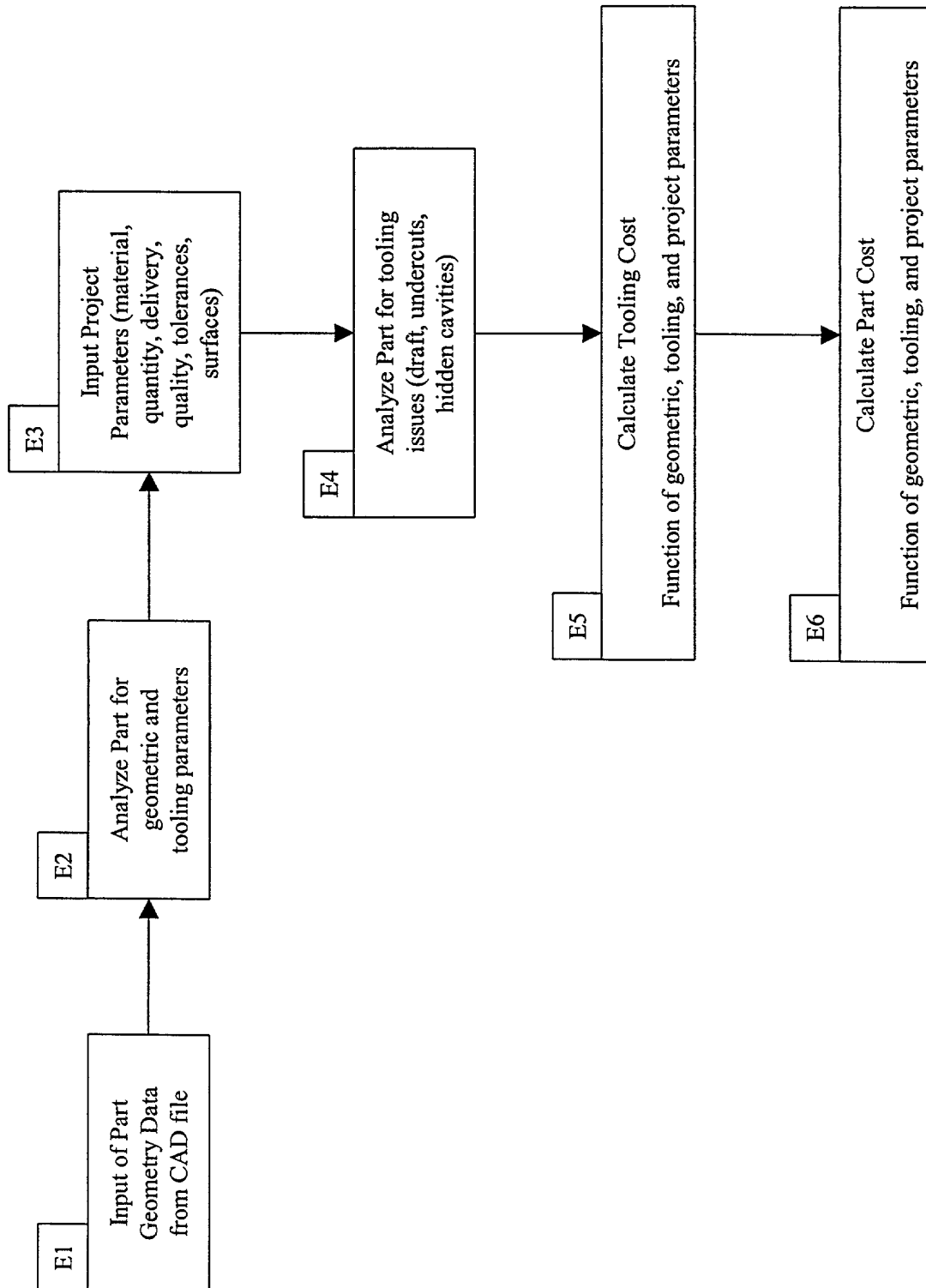


FIG. 11